



DRILL AND TAP 1/2-13 THRU

1.74

1.55

.82

.52

Ø .2500
Ø .2495

DRILL AND TAP #10-32 THRU

R.38

.95

.47

3.56

(1.90)

R.37 8 PL

R.57

R4.56

R5.31

R6.06

1
1

26.4°

12.1°

R4.56

2
1

.25

ISOMETRIC VIEW
SCALE 1:4

REV	DATE	DESCRIPTION	INTL
A	5/16/01	NEW DRAWING	AJC

NOTES:
1. PRESS FIT 40K00117 DOWEL PIN INTO 17K06470-1 ARM

IF IN DOUBT - ASK

ITEM NO.	QTY.	PART NO.	DESCRIPTION	TYPE	VENDOR	VENDOR P/N
1	1	17K06470-1	ARM	FAB		
2	1	40K00117	DOWEL PIN, SS, 0.25 OD X 0.5 LNG	PP	MSC	67600841

THIRD ANGLE PROJECTION 	TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE	
	LINEAR	INCH	mm	DO NOT SCALE DRAWING
	X.XXX	±.005	±0.03	APPROVALS
	X.XX	±.010	±0.1	DATE
	X.X	±.030	±0.3	DRAWN
	X	±.06	±1	AL COSTA
	X*	±.5	±0.5	5/16/01
	SURF. FINISH	63	1.6	CHECKED
	MATERIAL	304 STAINLESS STEEL		
		3/8" THK PLATE		
11K03940	SYSTEM			RESP ENG
NEXT ASSY				MFG ENG
APPLICATION				QUAL ENG
SIZE	DWG. NO.	17K06470		REV.
B	SCALE: 1:2	SHEET 1 OF 1		A